

AMENDMENT NO. 1 AUGUST 2022
TO
IS 6398 (Part 2) : 2020/ISO 10893-2 : 2011 NON-DESTRUCTIVE TESTING OF STEEL
TUBES
PART 2 AUTOMATED EDDY CURRENT TESTING OF SEAMLESS AND
WELDED (EXCEPT SUBMERGED ARC-WELDED) STEEL TUBES
FOR THE DETECTION OF IMPERFECTIONS

(Second Revision)

(Foreword, Para 2) — Insert the following new Paragraph after the Paragraph 2:

‘Subsequent to the issue of Amendment No.1 : 2020 to ISO 10893-2 : 2011 by International Organization for Standardization, the Non Destructive Testing Sectional Committee of Bureau of Indian Standards have adopted the above amendment with approval of the Metallurgical Engineering Division Council.’

[Page 8, clause 6.5.2.2 a), Width, w (see Figure 5)] — Substitute the following for the existing:

‘The width of the reference notch shall not exceed 1 mm.’

[Page 10, clause 8.2, second sentence] — Substitute the following for the existing:

‘If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect. ‘